



LNP™ THERMOCOMP™ Compound EC004APQ

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound EC004APQ

Product reorder name: EC004APQ

LNP* THERMOCOMP* EC004APQ is a compound based on Polyetherimide containing 20% Carbon Fiber. Added features of this grade includes: Electrically Conductive, FAR25.853 Compliant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	2490	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.3	%	ASTM D 638
Tensile Modulus, 5 mm/min	195100	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	3500	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	161100	kgf/cm ²	ASTM D 790
IMPACT			
Izod Impact, unnotched, 23°C	72	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	11	cm-kgf/cm	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	170	°C	ASTM D 648
PHYSICAL			
Specific Gravity	1.33	-	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.15	%	ASTM D 570
ELECTRICAL			
Surface Resistivity	1.E+05 - 1.E+06	Ohm	ASTM D 257

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	150	°C
Drying Time	4 - 6	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	325 - 350	°C
Front - Zone 3 Temperature	325 - 350	°C
Middle - Zone 2 Temperature	325 - 350	°C
Rear - Zone 1 Temperature	325 - 350	°C
Mold Temperature	160 - 175	°C
Screw Speed	50 - 100	rpm

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